



Movement holder
Removing setting stem
 H35XX.1T



Movement holder
Setting hands
 H35XX.1A

Fitting dial and hands

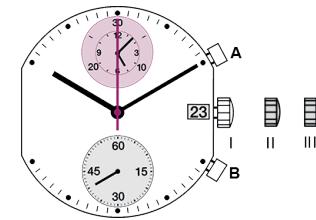
- Crown in position III
- Wind hour hand forwards, until date changes
- Remove working hand
- Position friction spring 3315.016 on hour wheel, if not already in place
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Zero the Chronograph hand*
- Crown in position II
- Set date
- Crown in position I

Date switching duration:

~1½hrs

*Zeroing the Chronograph hand

- A. Push correctors A and B at the same time for 2 seconds
(Chrono-seconds hand rotates once)
- B. Pusher A → to correct chrono seconds
- C. Pusher B → to make minute and hour counters jump
- D. Pusher A → to correct counter position



General Instructions

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.