



**Movement holder**  
*Removing setting stem*  
 H5XXX.1T



**Movement holder**  
*Setting hands*  
 H5XXX.1A4

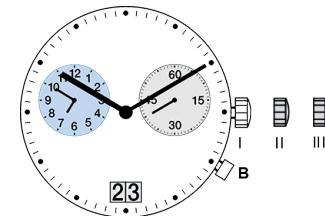


**PCB-Alarm**  
*Installing Piezo function for*  
 H5XXX.1A4  
 H5XXX.1P

### Fitting dial and hands

- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date changes to 03
- Remove working hand
- Fit dial
- Point all hands towards 12 o'clock

- Set time
- Set alarm reference time\*\*
- Crown in position II
- Set date
- Crown in position I



### Date switching duration:

*First and tenth digit discs*

~2hrs

### \*\*Setting alarm reference time

- Activate pusher B min. 2 secs (activating reference time mode)
- Synchronise reference time with actual time by pressing pusher B:
  - Short press (< 1 sec.) → +1 minute
  - Medium press (1-2 secs) → +1 hour
  - Long press (> 2 secs) → continuously

**Details:** See *Instructions Manual*

### General Instructions

*Removing the setting stem can only be effected in Pos. I.*

*The use of supporting screws is essential when mounting the hands.*

*Permitted hand setting strengths:*

*Hr / min. hands: <40N*

*Other hands: <30N*

*During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.*