



Movement holder
Removing setting stem
 H5XXX.1T



Movement holder
Setting hands
 H5XXX.1A

Fitting dial and hands

- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date changes to 03
- Remove working stem
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Wind hands forwards, until actual weekday and time are displayed
- Zero chronograph hand*
- Crown in pos. II
- Set date
- Crown in position I

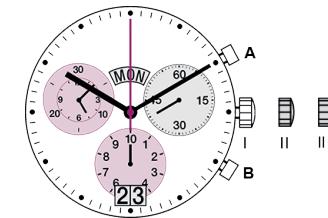
Date switching duration

First and tenth digit discs
 Weekday

~2hrs
 ~3½hrs

*Zeroing the Chronograph hand

- Activate pushers A and B for 2 seconds at the same time
(Chrono seconds hand rotates once)
- Pusher A → to correct chrono seconds hand
- Pusher B → to jump to hour hand
- Pusher A → to correct hand position
- Pusher B → to jump to minute hand
- Pusher A → to correct hand position



General Instructions

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.

Weekday setting tip

In order to avoid damage, the weekday disc should only be set with the setting stem in position III.