



**Movement holder**  
*Removing setting stem*  
 H5XXX.1T



**Movement holder**  
*Setting hands*  
 H5XXX.1A

### Fitting dial and hands

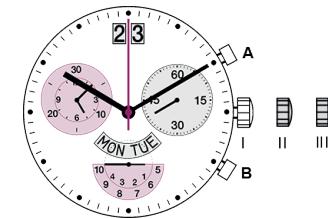
- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date changes to 03
- Remove working stem
- Fit dial
- Set 1/10 display hand on any number/index
- Point remaining hands towards 12 o'clock
- Wind hands forwards, until actual weekday and time are displayed
- Zero chronograph hand\*
- Crown in position II
- Set date
- Crown in position I

### Date switching duration

First and tenth digit discs	~2hrs
Weekday	~3½hrs

### \*Zeroing the Chronograph hand

- Activate pushers A and B for 2 seconds at the same time  
*(Chrono seconds hand rotates once)*
- Pusher A → to correct chrono seconds hand
- Pusher B → to jump to hour hand
- Pusher A → to correct hand position
- Pusher B → to jump to minute hand
- Pusher A → to correct hand position



### General Instructions

*Removing the setting stem can only be effected in Pos. I.*

*The use of supporting screws is essential when mounting the hands.*

*Permitted hand setting strengths:*

*Hr / min. hands: <40N*

*Other hands: <30N*

*During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.*

### Weekday setting tip

*In order to avoid damage, the weekday disc should only be set with the setting stem in position III.*